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STRIDE TREGLOWN
ARCHITECTURE

Carn Gwavel School

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This document includes:

Code	Section	Revision	Dated
Z21	Mortars		

Z21 Mortars

To be read with Preliminaries/ General conditions.

CEMENT GAUGED MORTARS

- 110 CEMENT GAUGED MORTAR MIXES
- Specification: Proportions and additional requirements for mortar materials are specified elsewhere.
- 120 SAND FOR SITE MADE CEMENT GAUGED MASONRY MORTARS
- Standard: To BS EN 13139.
 - Grading: 0/2 (FP or MP).
 - Fines content where the proportion of sand in a mortar mix is specified as a range (e.g. 1:1: 5-6):
Lower proportion of sand: Use category 3 fines.
Higher proportion of sand: Use category 2 fines.
 - Sand for facework mortar: Maintain consistent colour and texture. Obtain from one source.
- 131 READY-MIXED LIME:SAND FOR CEMENT GAUGED MASONRY MORTARS
- Standard: To BS EN 998-2.
 - Lime: Nonhydraulic to BS EN 459-1.
 - Type: CL 90S.
 - Pigments for coloured mortars: To BS EN 12878.
- 135 SITE MADE LIME:SAND FOR CEMENT GAUGED MASONRY MORTARS
- Permitted use: Where a special colour is not required and in lieu of factory made ready-mixed material.
 - Lime: Nonhydraulic to BS EN 459-1.
 - Type: CL 90S.
 - Mixing: Thoroughly mix lime with sand, in the dry state. Add water and mix again. Allow to stand, without drying out, for at least 16 hours before using.

160 CEMENTS FOR MORTARS

- Cement: To BS EN 197-1 and CE marked.
 - Types: Portland cement, CEM I.
 - Portland limestone cement, CEM II/A-L or CEM II/A-LL.
 - Portland slag cement, CEM II/B-S.
 - Portland fly ash cement, CEM II/B-V.
 - Strength class: 32.5, 42.5 or 52.5.
- White cement: To BS EN 197-1 and CE marked.
 - Type: Portland cement, CEM I.
 - Strength class: 52.5.
- Sulfate resisting Portland cement:
 - Types: To BS 4027 and Kitemarked.
 - To BS EN 197-1 fly ash cement, CEM II/B-V and CE marked.
 - Strength class: 32.5, 42.5 or 52.5.
- Masonry cement: To BS EN 413-1 and CE marked.
 - Class: MC 12.5.

180 ADMIXTURES FOR SITE MADE CEMENT GAUGED MORTARS

- Air entraining (plasticizing) admixtures: To BS EN 934-3 and compatible with other mortar constituents.
- Other admixtures: Submit proposals.
- Prohibited admixtures: Calcium chloride, ethylene glycol and any admixture containing calcium chloride.

200 STORAGE OF CEMENT GAUGED MORTAR MATERIALS

- Sands and aggregates: Keep different types/ grades in separate stockpiles on hard, clean, free-draining bases.
- Factory made ready-mixed lime:sand/ ready to use retarded mortars: Keep in covered containers to prevent drying out or wetting.
- Bagged cement/ hydrated lime: Store off the ground in dry conditions.

210 MAKING CEMENT GAUGED MORTARS

- Batching: By volume. Use clean and accurate gauge boxes or buckets.
 - Mix proportions: Based on dry sand. Allow for bulking of damp sand.
- Mixing: Mix materials thoroughly to uniform consistency, free from lumps.
 - Mortars containing air entraining admixtures: Mix mechanically. Do not overmix.
- Working time (maximum): Two hours at normal temperatures.
- Contamination: Prevent intermixing with other materials.

LIME:SAND MORTARS

310 LIME:SAND MORTAR MIXES

- Specification: Proportions and additional requirements for mortar materials are specified elsewhere.

320 SAND FOR LIME:SAND MASONRY MORTARS

- Type: Sharp, well graded.
 - Quality, sampling and testing: To BS EN 13139.
 - Grading/ Source: As specified elsewhere in relevant mortar mix items.

- 345 ADMIXTURES FOR HYDRAULIC LIME:SAND MORTARS
- Air entraining (plasticizing) admixtures: To BS EN 934-3 and compatible with other mortar constituents.
 - Prohibited admixtures: Calcium chloride, ethylene glycol and any admixture containing calcium chloride.
- 350 STORAGE OF LIME:SAND MORTAR MATERIALS
- Sands and aggregates: Keep different types/ grades in separate stockpiles on hard, clean, free-draining bases.
 - Ready prepared nonhydraulic lime putty: Prevent drying out and protect from frost.
 - Nonhydraulic lime:sand mortar: Store on clean bases or in clean containers that allow free drainage. Prevent drying out or wetting and protect from frost.
 - Bagged hydrated hydraulic lime: Store off the ground in dry conditions.
- 360 MAKING LIME:SAND MORTARS GENERALLY
- Batching: By volume. Use clean and accurate gauge boxes or buckets.
 - Mixing: Mix materials thoroughly to uniform consistency, free from lumps.
 - Contamination: Prevent intermixing with other materials, including cement.
- 370 SITE PREPARED NONHYDRAULIC LIME:SAND MORTARS
- Mixing: Mix materials thoroughly by compressing, beating and chopping. Do not add water.
 - Equipment: Roller pan mixer or submit proposals.
 - Maturation period before use (maximum): Seek instructions.
- 380 READY TO USE NONHYDRAULIC LIME:SAND MORTARS
- Manufacturer: Contractor's choice.
 - Product reference: Submit proposals.
 - Materials: Select from:
 - Lime putty slaked directly from quicklime to BS EN 459-1 and mixed thoroughly with sand.
 - Quicklime to BS EN 459-1 slaked directly with sand.
 - Maturation period before use (maximum): Seek instructions.
- 390 KNOCKING UP NONHYDRAULIC LIME:SAND MORTARS
- Knocking up before and during use: Achieve and maintain a workable consistency by compressing, beating and chopping. Do not add water.
 - Equipment: Roller pan mixer or submit proposals.
- 400 MAKING HYDRAULIC LIME:SAND MORTARS
- Mixing hydrated hydraulic lime:sand: Follow the lime manufacturer's recommendations for each stage of the mix.
 - Water quantity: Only sufficient to produce a workable mix.
 - Working time: Within limits recommended by the hydraulic lime manufacturer.